

EXPLODED VIEW & PARTS LISTING

Air Operated Double Diaphragm Pump

Model: G15AS11

Model#: 854703



To Purchase:

☎ 800-990-7867

✉ sales@yamadapump.com

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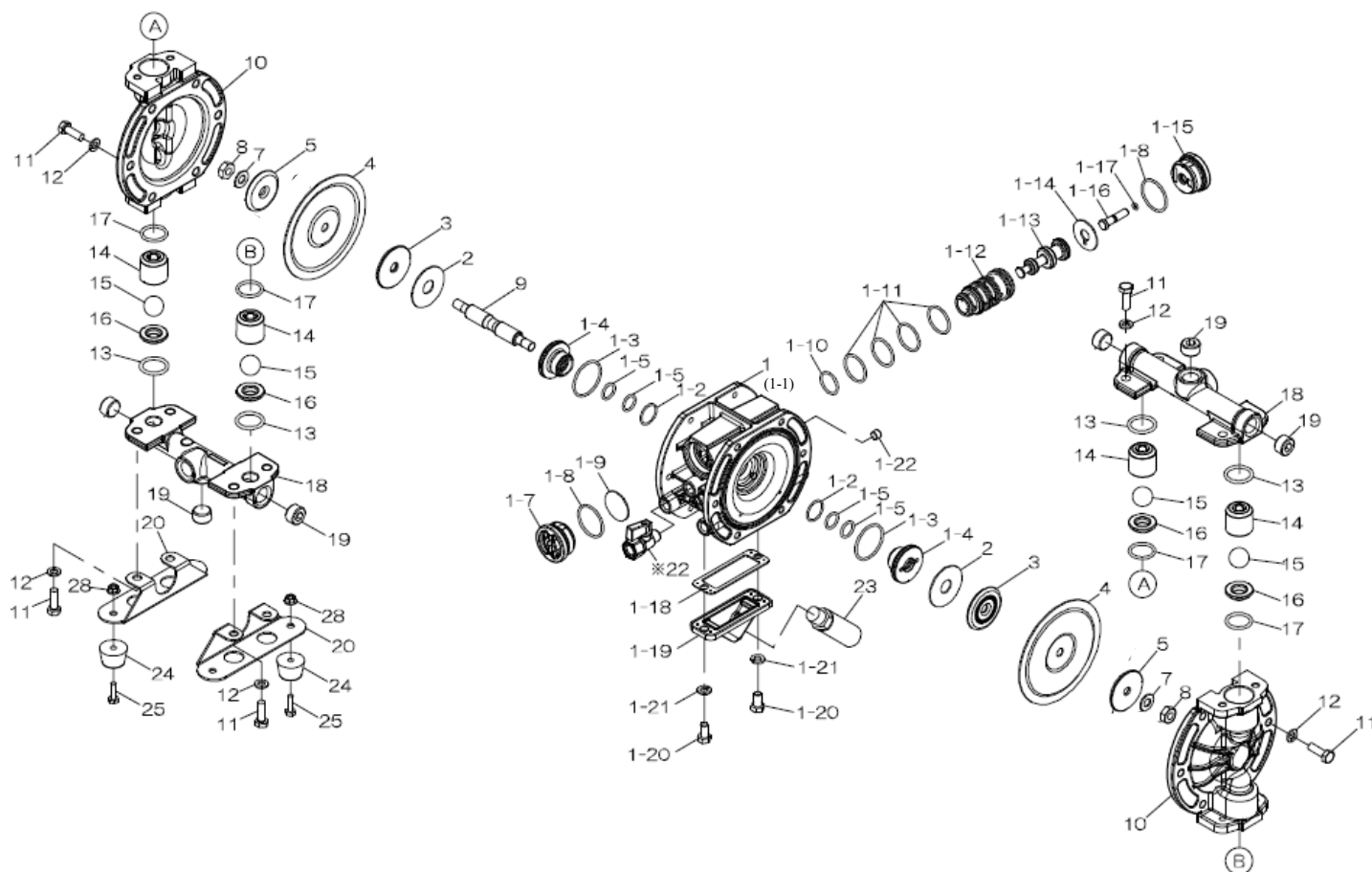
More Information:

▶ YouTube: [@yamadapump](#)

🌐 yamadapump.com

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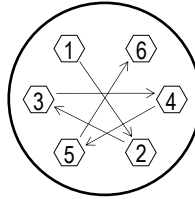
Trial Program



Air Operated Double Diaphragm Pump

REF. No.	PART NO.	DESCRIPTION	QTY.
1	805130	BODY ASSY	1
1-1	717082	CENTER BODY	1
1-2	684725	O RING	2
1-3	686733	O RING	2
1-4	773279	GUIDE BUSHING	2
1-5	640015	O RING	4
1-7	716917	CAP A	1
1-8	686734	O RING	2
1-9	773280	CUSHION	1
1-10	685276	O RING	1
1-11	686029	O RING	4
1-12	716950	SLEEVE	1
1-13	805131	SPOOL ASSY	1
1-14	773281	CUSHION	1
1-15	716918	CAP B	1
1-16	717035	RESET BUTTON	1
1-17	640002	O RING	1
1-18	773283	GASKET	1
1-19	717083	COVER	1
1-20	611145	BOLT	2
1-21	631916	WAVE WASHER	2
1-22	634360	PLUG	1
2	773278	CUSHION	2
3	716923	CENTER DISK	2
4	773315	DIAPHRAGM	2
5	716924	CENTER DISK	2
7	681303	CONED DISC SPRING	2
8	683636	NUT	2
9	717100	CENTER ROD	1
10	716920	OUT CHAMBER	2
11	611149	BOLT	20
12	631916	WAVE WASHER	20
13	684114	O RING	4
14	717098	BALL GUIDE	4
15	773424	BALL	4
16	717099	VALVE SEAT	4
17	684113	O RING	4
18	717084	MANIFOLD	2
19	686789	PLUG	6
20	717186	BASE	2
*22	686826	BALL VALVE	1
23	682520	MUFFLER	1
24	771123	RUBBER FOOT	4
25	611101	BOLT	4
28	682817	FLANGED NUT	4
KIT	KG15-MS	LIQUID END KIT	
KIT	KG15-AM-M	AIR MOTOR KIT	

*NO. 22 - Ball Valve sold separately

[CLICK HERE FOR TORQUE](#)**General Tools:**

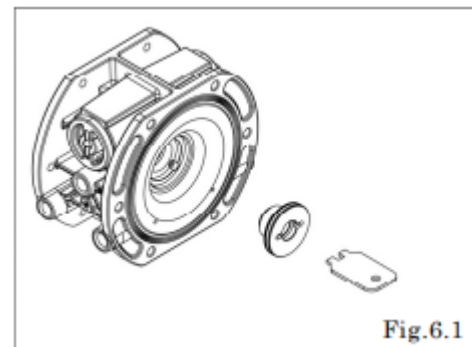
- Socket wrench - 10mm
- Hexagonal box wrenches - 5mm
- Open-end wrench - 10mm, 13mm

Special Tools/Parts (sold separately):

- Cap & disc remover (717114)
- Sleeve remover (713148)
- Ball Valve (686826)

Miscellaneous:

- Assembly Oil - turbine oil class 1 (equivalent to ISO VG32 grade) for outside of sleeve (Ref# 1-12)
- Urea grease grade (NLGI) No. 2 for Center Rod (Ref# 9)

[CLICK HERE FOR MAINTENANCE MANUAL](#)**Customer Notes**

Model #: _____
 Description: _____
 Serial #: _____
 Date Installed: _____
 Department Location: _____
 Tag/Project: _____